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**Application:** Acrydur™ Additive 113 is for the combination with Acrydur™ 112 N. The obtained resin by mixing both is an adhesive primer for Acrydur™ coatings especially on slightly damp cementitious substrates.

**Characteristics:** By adding 5 Vol.-% Additive 113, a better adhesion on slightly damp cementitious substrates is being achieved.

**Characteristic data:**

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Delivery form	liquid
Flashpoint	> 482°F
Shelf life	In the original container, dark at < 65°F maximum 6 months

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**Processing Notes:**

Suggested  
formulation:

*Coating*

100 ppW Acrydur™ 112 N  
5 ppW Acrydur™ Additive 113  
3 ppW Acrydur™ Hardener 50 W

We recommend slightly broadcasting the primer with quartz sand (15 - 30 mesh)

**Advice:** Further coating layers with Acrydur™ must only be applied after the previous layers have completely cured.

Data concerning our products and devices as well as concerning our data and procedures are based on an extensive research work and an application technology experience. We obtain these results, with which we do not take over adhesion going beyond the respective single contract, in word and writing after best knowledge, reserve ourselves we however technical changes in the course of the product development. Beyond that our application technology service stands when desired for large consultation as well as for co-operation with the solution manufacturing and application technology problems for order. That does not relieve the user however to examine our data and recommendations before their use responsible for the own use. That applies - particularly for deliveries to foreign markets - also regarding the keeping of patent rights third as well as for applications and procedures, 20-10-2022 1 / 2

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# Acrydur™ - Additive 113 (USA)

Additive for Acrydur™ coatings

**PLASTI CHEMIE**  
**Produktionsgesellschaft mbH**

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which are not expressly in writing indicated by us. The case of loss our adhesion is limited to indemnifications of same extent, as they plan our general terms of delivery and sales with lack of quality.